



# 河北万达玛钢有限公司

HEBEI WANDA MALLEABLE IRON CORP.,LTD



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## 公司简介 INTRODUCTION

我公司是目前中国可锻铸铁管路连接件较大生产商和出口商之一,专业生产可锻铸铁管路连接件(玛钢管件)和铸件已有20年历史,公司技术力量雄厚,检测手段齐全,采用先进的设备和生产工艺,产品质量稳定,年生产能力近万吨。公司主要生产“SZ”牌英标、德标、美标玛钢管件,英标执行ISO5922/ISO49/ISO7/1标准,德标执行DIN2950/1692/2999标准,美标执行ANSI/ASME A 197-79/B16.3-85/1.20.1标准。产品种类繁多,有方边、圆边和无边,镀锌和黑品,带筋和不带筋,重型和轻型等等,我们已获得ISO9001:2000质量体系认证证书。我们的产品品种,规格齐全,广泛用于各种煤气、水、油等管路的连接,具有精确的几何尺寸,良好的机械性能,互换性和密封性能,倍受客户青睐。公司还供应铁艺、钢管接头(衡压、焊接)、阀门、水嘴、法兰盘、不锈钢接头、钢丝编焊网、PVC管件接头、铝塑复合管及钢接头等产品,并可根据用户要求开发各种铸造产品。

We are one of the leading manufacturers and exporters on malleable iron pipe fittings and castings in China. We have been in this line for more than 20 years. Our company has solid technological support, complete testing method, advanced equipments and processing arts. Our products are of stable quality and our annual output can reach 10000 ton. The "SZ" brand malleable iron pipe fittings are produced and registered by our corporation. Our pipe fittings can be used in various pipelines conforming to different standards: British Standard, American Standard and DIN Standard.

British Standard	American Standard	DIN Standard
Materials: ISO5922	Materials: ANSI/ASME/A197-79	Materials: DIN1692
Dimensions: ISO49	Dimensions: ANSI/ASME B16.3-85	Dimensions: DIN2950
Threads: ISO7/1	Threads: ANSI/ASME B1.20.1	Threads: DIN2999

Our products are of rich assortments: banded, beaded, and plain; Galvanized and Black, with ribs and without ribs; heavy and light... To ensure our quality, we have established the quality assurance system conforming to ISO 9001:2000 by Quality Assurance Centre of China, Association for Quality.

Our goods are widely used in various pipelines to convey gas, water, oil and so on. Our pipe fittings have accurate geometry, excellent mechanical function, hermetical sealing and good interchangeability. As a result, our "SZ" brand malleable iron pipe fittings win great popularity of our customers.

Meanwhile, we can also supply ornamental malleable iron & cast iron, butt-welded pipe fittings, valves, taps, flanges, stainless steel pipe fittings, PVC pipe fittings, brass pipe fittings, wire nettings, Aluminum-Plastic composite fittings and other castings.

To meet different needs of special requirement, we can also produce according to specific demand of overseas clients.

物理性能如下:

1. 机械性能: 抗拉强度  $\geq 33\text{kg}/\text{mm}^2$   
延伸率  $\geq 8\%$   
硬度  $< \text{HB}150$
2. 水压实验: 实验压力  $25\text{kg}/\text{cm}^2$   
工作压力  $16\text{kg}/\text{cm}^2$

Physical Properties:

- 1 Mechanical Properties: Tensile Strength  $\geq 33\text{kg}/\text{mm}^2$   
Elongation  $\geq 8\%$   
Hardness  $< \text{HB}150$
- 2 Hydraulic Test: Test Pressure:  $25\text{kg}/\text{cm}^2$   
Working Pressure:  $16\text{kg}/\text{cm}^2$





## Contrast Picture to Products





## Contrast Picture to Products







## PACKING LIST FOR FIXED PACKAGE

pieces per carton

No.	Name	1/4	3/8	1/2	3/4	1	1-1/4	1-1/2	2	2-1/2	3	4
1	Bends M&F 90°	-	480	320	160	80	44	30	18	8	6	2
2	Bends Female 90°	-	480	200	120	70	50	36	18	10	6	2
40	Bends M&F 45°	-	-	360	180	100	60	46	24	2	2	2
41	Bends Female 45°	-	-	360	180	100	60	46	24	2	2	2
42	Bends double male 45°	-	-	360	180	100	60	46	24	2	2	2
85	Crossovers	-	-	180	120	60	45	36	15	-	-	-
90	Elbows equal 90°	800	600	400	200	120	72	60	40	20	12	6
92	Elbows M&F equal 90°	800	600	360	200	120	72	60	40	18	14	6
120	Elbows 45°	800	640	480	260	160	100	70	40	24	18	6
130	Tees equal 90°	500	400	240	144	80	50	40	28	16	8	4
180	Crosses equal 90°	-	300	200	100	60	40	30	24	10	8	4
221	Side Outlet Elbows equal 90°	-	-	300	150	88	48	40	24	12	8	4
223	Side outlet tees	-	-	210	120	72	36	32	20	-	-	-
270(220)	Sockets with ribs	1000	800	500	320	200	120	80	50	40	26	10
280	Nipples equal	1000	800	600	400	240	140	100	60	40	26	10
290	Plugs	1500	1500	1200	600	400	200	140	120	60	40	20
301	Round caps	1000	800	600	400	300	200	160	100	56	42	22
310	Locknuts	-	-	1200	960	480	360	270	150	80	64	30
321	Round flanges	-	-	160	120	90	72	60	40	30	24	14
330	Unions flat seat	200	180	160	140	80	60	48	30	12	10	6
331	Unions M&F flat seat	-	-	140	100	70	50	40	30	12	10	6
340	Conical unions	200	180	160	140	80	50	48	30	12	10	6
341	Conical M&F unions	-	-	140	100	70	50	40	30	12	10	6
342	Union,Brass To Iron	200	180	160	140	80	50	48	30	12	10	6
529a	Sockets M&F equal	-	-	500	320	180	100	70	50	-	-	-



# PACKING LIST FOR FIXED PACKAGE

pieces per carton

No.	Name	38x14	12x14	12x38	34x38	34x12	1x14	1x38	1x12	1x34	1-14x12	1-14x34
90R	Elbows reducing	600	400	400	280	260	200	180	160	140	120	100
130R	Tees reducing	400	300	300	200	180	150	120	120	90	80	60
240	Sockets reducing with ribs	—	500	500	350	320	280	260	240	220	140	140
241	Bushings	1000	1000	1000	800	800	400	400	400	400	280	280
245	Nipples Reducing	1000	720	720	500	400	280	240	200	200	120	120
180R	Crosses reducing	—	300	300	120	100	80	60	60	60	40	40

  

No.	Name	1-14x1	1-12x12	1-12x34	1-12x1	1-12x1-14	2x12	2x34	2x1	2x1-14	2x1-12	2-12x12
90R	Elbows reducing	88	80	80	70	60	50	50	50	40	40	30
130R	Tees reducing	50	50	50	50	40	36	36	32	28	28	24
240	Sockets reducing with ribs	140	100	100	100	80	80	72	70	70	60	60
241	Bushings	280	200	200	200	200	100	100	100	100	100	64
245	Nipples Reducing	120	80	80	80	80	64	64	64	64	64	40
180R	Crosses reducing	40	30	30	30	30	24	24	24	24	24	10

  

No.	Name	2-12x34	2-12x1	2-12x1-14	2-12x1-12	2-12x2	3x12	3x34	3x1	3x1-14	3x1-12	3x2
90R	Elbows reducing	30	30	30	28	24	24	24	24	12	12	12
130R	Tees reducing	24	24	20	20	18	10	10	10	10	10	10
240	Sockets reducing with ribs	60	60	50	50	40	40	40	40	40	30	30
241	Bushings	64	64	64	64	64	48	48	48	48	48	48
245	Nipples Reducing	40	40	40	40	40	26	26	26	26	26	26
180R	Crosses reducing	10	10	10	10	10	8	8	8	8	8	8

  

No.	Name	3x2-12	4x12	4x34	4x1	4x1-14	4x1-12	4x2	4x2-12	4x3
90R	Elbows reducing	12	10	10	10	10	10	6	6	6
130R	Tees reducing	8	8	8	8	6	6	6	4	4
240	Sockets reducing with ribs	26	20	20	20	16	16	16	12	10
241	Bushings	48	24	24	24	24	24	24	24	24
245	Nipples Reducing	26	10	10	10	10	10	10	10	10
180R	Crosses reducing	8	4	4	4	4	4	4	4	4

包装说明:

- 无边产品与有边产品包装数量相同
- 包装尺寸为: 480 × 310 × 195(mm)

PACKING NOTE:

- THE PACKING QUANTITY OF THE PLAIN FITTINGS ARE THE SAME AS THAT OF THE BANDED AND BEADED ONES.
- DIMENSION OF THE CARTON:480 × 310 × 195(MM)





# Price List M-12

Price per 100 pieces in US Dollars

FIG NO.	Name	Nominal Bore of pipe in inches											
		1/4.3/8	1/2	3/4	1	1 1/4	1 1/2	2	2 1/2	3	4	5	6
1	Bends M&F 90°	34.00	34.00	46.00	66.00	110.00	150.00	230.00	470.00	679.00	1399.00	3000.00	4999.00
2	Bends,Female 90	34.00	34.00	52.00	75.00	120.00	170.00	260.00	516.00	746.00	1538.00	3300.00	5498.00
40	Bends M&F 45°	32.00	32.00	42.00	67.00	100.00	140.00	220.00	460.00	630.00	1300.00	3000.00	4500.00
41	Bends,Female 45	35.00	35.00	56.00	80.00	130.00	180.00	280.00	500.00	750.00	1500.00	3600.00	6000.00
42	Bends,Double Male 45°	42.00	42.00	49.00	68.00	110.00	150.00	250.00	470.00	679.00	1399.00	3000.00	4999.00
65	Crossovers	-	52.00	86.00	119.00	189.00	203.00	405.00	-	-	-	-	-
1090	Elbows,Plain,Equal 90°	20.00	16.00	23.00	33.00	53.00	66.00	104.00	-	-	-	-	-
1090R	Elbows,Plain,reducing 90°	21.00	21.00	28.00	42.00	67.00	84.00	124.00	-	-	-	-	-
90	Elbows,Equal 90°	20.00	17.00	25.00	38.00	57.00	76.00	114.00	210.00	320.00	580.00	1600.00	2900.00
90R	Elbows,Reducing 90°	21.00	21.00	28.00	42.00	67.00	84.00	124.00	257.00	418.00	713.00	1900.00	2850.00
1092	Elbows,Plain,M&F,Equal 90°	22.00	20.00	29.00	43.00	75.00	92.00	130.00	-	-	-	-	-
92	Elbows,M&F,Equal 90°	22.00	20.00	29.00	43.00	75.00	92.00	130.00	290.00	450.00	750.00	2000.00	3000.00
1120	Elbows,Equal 45°	22.00	18.00	27.00	40.00	65.00	80.00	120.00	-	-	-	-	-
120	Elbows,45°	22.00	18.00	27.00	40.00	65.00	80.00	120.00	250.00	380.00	650.00	1900.00	2200.00
1130	Tees,Plain,Equal 90°	25.00	20.00	30.00	47.00	70.00	89.00	133.00	-	-	-	-	-
1130R	Tees,Plains,Reducing 90°	32.00	32.00	39.00	60.00	90.00	114.00	162.00	-	-	-	-	-
130	Tees,Equal 90°	25.00	22.00	31.00	49.00	74.00	95.00	143.00	320.00	420.00	760.00	2000.00	2700.00
130R	Tees,Reducing 90°	32.00	32.00	39.00	60.00	90.00	114.00	162.00	333.00	475.00	903.00	2375.00	3230.00
1160	Crosses,Plain,Equal 90°	50.00	50.00	70.00	95.00	140.00	190.00	260.00	-	-	-	-	-
1160R	Crosses,Plain,Reducing 90°	85.00	85.00	85.00	114.00	162.00	219.00	285.00	-	-	-	-	-
180	Crosses,Equal 90°	50.00	50.00	70.00	95.00	140.00	190.00	260.00	500.00	700.00	1300.00	3000.00	4500.00
180R	Crosses,Reducing 90°	85.00	85.00	85.00	114.00	162.00	219.00	285.00	570.00	808.00	1495.00	3449.00	5174.00
1221	Side Outlet,Elbows Plain Equal	55.00	51.00	63.00	90.00	130.00	170.00	220.00	-	-	-	-	-
221	Side Outlet,Elbows Equal	63.00	59.00	72.00	103.00	150.00	195.00	253.00	-	-	-	-	-
1223	Side Outlet,Tees Plain,Equal	60.00	60.00	80.00	110.00	160.00	220.00	320.00	-	-	-	-	-
223	Side Outlet,Tees Equal	72.00	70.00	96.00	132.00	192.00	264.00	384.00	-	-	-	-	-
1240	Reducing,Sockets,Plain,with Ribs	17.00	17.00	24.00	32.00	47.00	56.00	85.00	-	-	-	-	-
240	Reducing,Sockets,with Ribs	17.00	17.00	24.00	32.00	47.00	56.00	85.00	160.00	250.00	460.00	900.00	1200.00
241	Bushings M&F	15.00	14.00	16.00	24.00	38.00	45.00	62.00	104.00	152.00	300.00	600.00	840.00
245	Nipples reducing	19.00	19.00	24.00	37.00	59.00	73.00	100.00	200.00	340.00	600.00	-	-
1270	Sokes,Plain,with Ribs, half threads	15.00	13.00	17.00	29.00	40.00	49.00	76.00	-	-	-	-	-
270	Sokes,with Ribs, half threads	15.00	14.00	18.00	30.00	43.00	52.00	81.00	150.00	220.00	360.00	850.00	1100.00
280	Hexagon Nipples Equal	15.00	14.00	19.00	27.00	39.00	54.00	74.00	130.00	220.00	350.00	750.00	1300.00
290	Plugs	12.00	12.00	14.00	19.00	29.00	33.00	48.00	100.00	140.00	250.00	650.00	750.00
291	Plugs Plain	12.00	12.00	14.00	19.00	29.00	33.00	48.00	100.00	140.00	250.00	650.00	750.00
301	Round Caps	14.00	14.00	17.00	24.00	35.00	46.00	64.00	130.00	180.00	300.00	700.00	1000.00
310	Locknuts	13.00	13.00	13.00	16.00	21.00	27.00	42.00	80.00	120.00	230.00	360.00	500.00
321	Round Flanges Light Pattern without Bolt Hole	52.00	52.00	72.00	84.00	120.00	140.00	170.00	280.00	360.00	550.00	900.00	1000.00
330	Union Flat seat without Gasket	60.00	54.00	66.00	81.00	114.00	152.00	218.00	400.00	630.00	1200.00	2100.00	2700.00
331	Union M&F Flat seat	70.00	70.00	85.00	105.00	145.00	190.00	270.00	-	-	-	-	-
340	Conical Unions	75.00	75.00	95.00	110.00	150.00	200.00	300.00	500.00	850.00	1600.00	2500.00	3500.00
341	Union,M&F Conical joint	85.00	85.00	110.00	130.00	170.00	230.00	340.00	570.00	1000.00	1840.00	2880.00	4000.00
342	Union,Brass To Iron	90.00	90.00	115.00	135.00	180.00	240.00	360.00	600.00	1000.00	1920.00	3000.00	4200.00
529	Sockets,M&F Plain Equal	17.00	17.00	22.00	34.00	50.00	60.00	94.00	-	-	-	-	-
529a	Sockets,M&F Equal	19.00	19.00	24.00	38.00	55.00	67.00	101.00	-	-	-	-	-





# Price List M-16

Price per 100 pieces in US Dollars

FIG NO.	Name	Nominal Bore of pipe in inches											
		1/4,3/8	1/2	3/4	1	1 1/4	1 1/2	2	2 1/2	3	4	5	6
1	Bends Long M&F 90° ,Beaded,Banded	34.00	34.00	46.00	68.00	110.00	150.00	230.00	470.00	680.00	1400.00	3000.00	5000.00
1a	Bends Short M&F 90° ,Beaded,Banded	32.00	32.00	44.00	64.00	105.00	140.00	220.00	-	-	-	-	-
2	Bends Long Female 90° ,Beaded,Banded	34.00	34.00	52.00	75.00	120.00	170.00	260.00	550.00	720.00	1500.00	3500.00	4800.00
2a	Bends Short Female 90° ,Beaded,Banded	32.00	32.00	50.00	70.00	110.00	160.00	250.00	520.00	680.00	-	-	-
3	Bends Male 90°	42.00	42.00	54.00	78.00	156.00	210.00	270.00	360.00	-	-	-	-
40	Bends M&F 45° ,Beaded,Banded	32.00	32.00	42.00	67.00	100.00	140.00	220.00	460.00	630.00	1300.00	3000.00	4500.00
41	Bends Female 45° ,Beaded,Banded	35.00	35.00	56.00	80.00	130.00	180.00	280.00	500.00	750.00	1500.00	-	-
85	Crossovers,Beaded,Banded	57.00	57.00	80.00	130.00	180.00	220.00	380.00	-	-	-	-	-
1090	Elbows Equal Female 90° ,Plain	-	17.00	24.00	35.00	56.00	70.00	110.00	-	-	-	-	-
1090R	Elbows Reducing Female 90° ,Plain	-	-	29.00	44.00	71.00	88.00	130.00	-	-	-	-	-
90	Elbows Equal Female 90° ,Beaded,Banded	20.00	18.00	26.00	40.00	60.00	80.00	120.00	210.00	320.00	580.00	1600.00	2300.00
90R	Elbows Reducing Female 90° ,Beaded,Banded	24.00	22.00	29.00	44.00	71.00	88.00	130.00	270.00	440.00	750.00	2000.00	3000.00
1092	Elbows Equal M&F 90° ,Plain	-	20.00	29.00	43.00	75.00	92.00	130.00	-	-	-	-	-
92	Elbows Equal M&F 90° ,Beaded,Banded	22.00	20.00	29.00	43.00	75.00	92.00	130.00	290.00	450.00	750.00	2000.00	3000.00
1120	Elbows Equal Female 45° ,Plain	-	18.00	27.00	40.00	65.00	80.00	120.00	-	-	-	-	-
120	Elbows Equal Female 45° ,Beaded,Banded	22.00	18.00	27.00	40.00	65.00	80.00	120.00	250.00	380.00	650.00	1900.00	2200.00
1130	Tees Equal Female 90° ,Plain	-	21.00	31.00	49.00	74.00	94.00	140.00	-	-	-	-	-
1130R	Tees Reducing Female 90° ,Plain	-	-	41.00	63.00	95.00	120.00	170.00	-	-	-	-	-
130	Tees Equal Female 90° ,Beaded,Banded	25.00	23.00	33.00	52.00	78.00	100.00	150.00	320.00	420.00	760.00	2000.00	2700.00
130R	Tees Reducing Female 90° ,Beaded,Banded	34.00	34.00	41.00	63.00	95.00	120.00	170.00	350.00	500.00	950.00	2500.00	3400.00
1180	Crosses Equal Female 90° ,Plain	-	50.00	70.00	95.00	140.00	190.00	260.00	-	-	-	-	-
1180R	Crosses Reducing Female 90° ,Plain	-	-	90.00	120.00	170.00	230.00	300.00	-	-	-	-	-
180	Crosses Equal Female 90° ,Beaded,Banded	50.00	50.00	70.00	95.00	140.00	190.00	260.00	500.00	700.00	1300.00	3000.00	4500.00
180R	Crosses Reducing Female 90° ,Beaded,Banded	-	90.00	90.00	120.00	170.00	230.00	300.00	600.00	850.00	-	-	-
221	Side Outlet Elbows Female ,Beaded,Banded	55.00	51.00	63.00	90.00	130.00	170.00	220.00	-	-	-	-	-
223	Side Outlet Tees Female ,Beaded,Banded	-	60.00	80.00	110.00	160.00	220.00	320.00	680.00	-	-	-	-
1240	Reducing Sockets, Female ,With Ribs,Plain	-	-	24.00	32.00	47.00	56.00	85.00	-	-	-	-	-
240	Reducing Sockets, Female ,With Ribs,Beaded,Banded	17.00	17.00	24.00	32.00	47.00	56.00	85.00	160.00	250.00	460.00	900.00	1200.00
241	Reducing Hexagon Bushings	15.00	15.00	17.00	25.00	40.00	47.00	65.00	110.00	160.00	300.00	600.00	840.00
245	Reducing Hexagon Nipples	20.00	20.00	25.00	36.00	60.00	75.00	110.00	200.00	340.00	600.00	-	-
529a	Extension Pieces/Sockets M&F/Equal	30.00	30.00	35.00	50.00	70.00	85.00	120.00	170.00	-	-	-	-
1270	Sockets Parallel ,Threads With Ribs,Plain	-	20.00	26.00	42.00	60.00	72.00	110.00	-	-	-	-	-
270	Right-hand thread socket	22.00	20.00	26.00	42.00	60.00	72.00	110.00	200.00	280.00	450.00	1100.00	1400.00
271	Right-hand and left-hand thread socket	15.00	14.00	19.00	32.00	45.00	55.00	85.00	150.00	220.00	360.00	850.00	1100.00
280	Hexagon Nipples Equal	15.00	15.00	20.00	28.00	41.00	57.00	78.00	130.00	220.00	350.00	750.00	1300.00
290	Plugs,Beaded	13.00	13.00	16.00	21.00	32.00	37.00	53.00	110.00	150.00	265.00	-	-
291	Plugs,Plain	12.00	12.00	15.00	20.00	30.00	35.00	50.00	100.00	140.00	250.00	650.00	750.00
301	Round Caps Banded	14.00	14.00	17.00	24.00	35.00	46.00	64.00	130.00	180.00	300.00	700.00	1000.00
310	Locknuts	-	13.00	13.00	16.00	21.00	27.00	42.00	80.00	120.00	230.00	360.00	500.00
321	Round Flanges,Light Pattern Without Bolt Hole	-	52.00	72.00	84.00	120.00	140.00	170.00	280.00	360.00	550.00	900.00	1000.00
330	Union Female Flat Seat Iron to Iron	60.00	57.00	70.00	85.00	120.00	160.00	230.00	400.00	630.00	1200.00	2100.00	2700.00
331	Union M&F Flat Seat Iron to Iron	70.00	70.00	85.00	105.00	145.00	190.00	270.00	-	-	-	-	-
340	Union Female Conical Joint,Iron to Iron Seat	75.00	75.00	95.00	110.00	150.00	200.00	300.00	500.00	850.00	1600.00	2500.00	3500.00
341	Union M&F, Conical Joint,Iron to Iron Seat	85.00	85.00	110.00	130.00	170.00	230.00	340.00	570.00	1000.00	1840.00	2880.00	4000.00
342	Union Female Conical Joint,Brass to Iron Seat	90.00	90.00	115.00	135.00	180.00	240.00	360.00	600.00	1000.00	1920.00	3000.00	4200.00





## STEEL SOCKET & PIPE NIPPLES

SURFACE:	HOT DIPPED GALVANIZED, ELECTRO GALVANIZED, BLACK
SIZE:	1/2" TO 6" OR AT CUSTOMER'S REQUEST SIZE
STANDARD:	BRITISH STANDARD
PACKING:	BY CARTONS (ON PALLETS) THEN INTO CONTAINER



## HOSE NIPPLES & KING NIPPLES

SURFACE:	ELECTRO GALVANIZED, BLACK
SIZE:	1/2" TO 4"
STANDARD:	BRITISH STANDARD
PACKING:	BY CARTONS (ON PALLETS) THEN INTO CONTAINER



## CARBON STEEL FITTINGS

SURFACE:	BLACK PAINTING
SIZE:	1/2" TO 48"
STANDARD:	ASME/ANSI JIS DIN BS
PACKING:	BY WOODEN CASES THEN INTO CONTAINER



## P.T.F.E. SEAL TAPE

SIZE:	12MM X 0.075 X 5M(8M)(10M) (12M)(15M)(20M) 19MM X 0.075 X 8M(10M)(15M)(50M) 25MM X 0.05 X 10M(15M)
PACKING:	BY CARTONS ON PALLETS THEN INTO CONTAINER SPECIAL LENGTH AND VARIOUS KINDS OF PLASTIC COVER COLORS ARE AVAILABLE UPON REQUEST





## GALVANIZED STEEL PIPE

SURFACE:	HOT DIPPED GALVANIZED, ELECTRO GALVANIZED, BLACK
SIZE:	1/2" TO 6" 5.8 METERS OR 6 METERS
STANDARD:	BS1387-1985
PACKING:	BY BUNDLES THEN INTO CONTAINER



## FORGED FLANGES

SURFACE:	ORIGIN COLOR, YELLOW PAINTING
MATERIALS:	CARBON STEEL, ALLOY STEEL, STAINLESS STEEL
STANDARD:	ASME/ANSI JIS DIN BS
PACKING:	BY WOODEN CASES THEN INTO CONTAINER

# MANUFACTURER AND EXPORTER SINCE 1987



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